



Dart Aerospace Ltd.
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D5628-1
Job Sheet 182336



Part No: D5628-1

Part Name: Cradle

Job Qty: 10 ea

9/18



Part Weight: 0 lbs

Job Created: 8/23/18

Due Date: 8/31/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG D5628 REV B IPP REV A 18.08.13 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		8/31/18	0.00	0.00	Start Up Machining		
110	CNC Vertical Machining	10 pcs		8/31/18	0.00	20.00	HAAS1-1		18-9-4
120	QC	10 pcs		8/31/18	0.00	0.00	QC2 Machining-4		18-9-4
130	QC	10 pcs		8/31/18	0.00	0.00	QC8 Machining-4		18-9-4
150	HandFinish	10 pcs		8/31/18	0.00	0.00	HandFinish1		18-9-4
155	QC	10 pcs		8/31/18	0.00	0.00	QC7-5		18-11-19
160	Powdercoat	10 pcs		8/31/18	0.00	0.00	Spray Paint		18-11-19
170	QC	10 pcs		8/31/18	0.00	0.00	QC14		18-11-19
180	Packaging	10 pcs		8/31/18	0.00	0.00	Packaging3-1		NOV 27 2018
190	QC21-SA	10 Ea		8/31/18	0.00	0.00	QC21		9-89

Part Op 110 - 1-Machine as per folio FC011 FOLIO REV: B DWG REV: B 2-Debur
Descriptions: 160 - Prime and paint as per dwg. ***MASK HOLES AS PER NOTE 8***
Prime 138976 Paint 138950

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X3.500	6061T6 Bar 1.000 X 3.500 4.7 Long	3.9200 ft (.392 ea)	90-Start up Operation	5094997

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X3.500	4	0	0

Part Specifications



Container No: S107732

Part: D5628-1

Job No: 182336

Serial No/Batch: S107732

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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V23/18 7:13 AM Dart.lajeunesse.marie

Date: 08/04/18

47" total
↳ 3,9166 Ft total
0,3916 ft. each.

P.T.O.

